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Oilzum 190 Cut NC

Oilzum 190 Cut NC is a medium to heavy duty Non Chlorinated cutting oil developed for difficult to machine alloys. **Oilzum 190 Cut NC** is a mixture of traditional metalworking additives, lubricity components, and proprietary performance ingredients blended into a high quality base stock.

Oilzum 190 Cut NC can be used in many machining applications including tapping, thread cutting, form grinding, roll grinding, drilling, and turning. **Oilzum 190 Cut NC** contains no active sulfur so it can also be used on the lube side.

Masters Machine of Round Pond Maine endorses the use of **Oilzum 190 Cut NC** in both ferrous and non-ferrous metal removal applications.

Typical Characteristics

Test Description	Test Method	Units	Value
Viscosity @ 40°C	ASTM D445	cSt	38
Chlorine	XRF	ppm	0
Flash, COC	ASTM D92	°C	171163
Specific Gravity	ASTM D5355		.88
Color	ASTM D1500		8

Revised 1-26-18