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Pro Grind 60 SF

A low viscosity petroleum based, straight oil formulated to provide the best possible finish for grinding. It is a specialty oil unlike most "cutting and grinding" oils. Pro Grind 60 is formulated with an additive package to serve the needs of precision grinding operations where strict tolerances must be held. It is sulfur free and can be used in the machining of soft metals as well as high speed light feed machining of screw stock steel. With its light viscosity it can also be used for the lubrication of certain high speed spindles.

<u>Test Description</u>	<u>Test Method</u>	<u>Units</u>	<u>Value</u>
Viscosity @ 40°C	ASTM D445	cSt	17.85
Chlorine	XRF	ppm	0
Sulfur	XRF	ppm	0
Fat		V%	5%
Flash, COC	ASTM D92	°C	163
Copper Corrosive Test	ASTM D130		1A
Specific Gravity	ASTM D5355		.90

Revised 2/16

All reasonable care has been taken to ensure that the information herein is accurate as of the date of revision. The test results listed are typical properties only. Dennison Lubricants strives for continuing improvement in all of our products. Slight formula and blending changes may result in minor color and/or appearance changes.